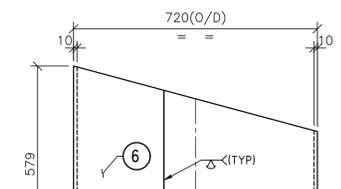
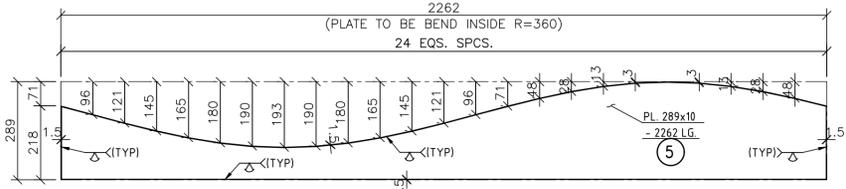
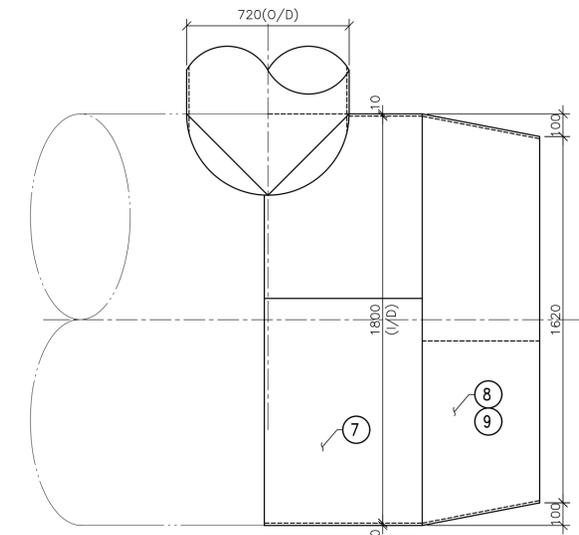
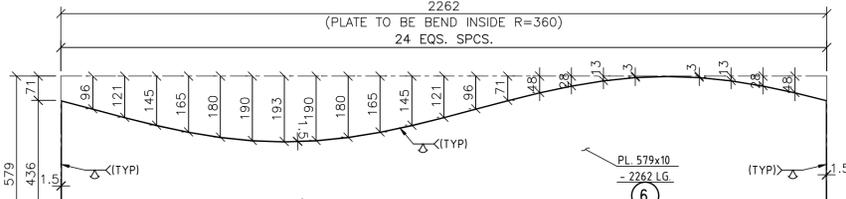


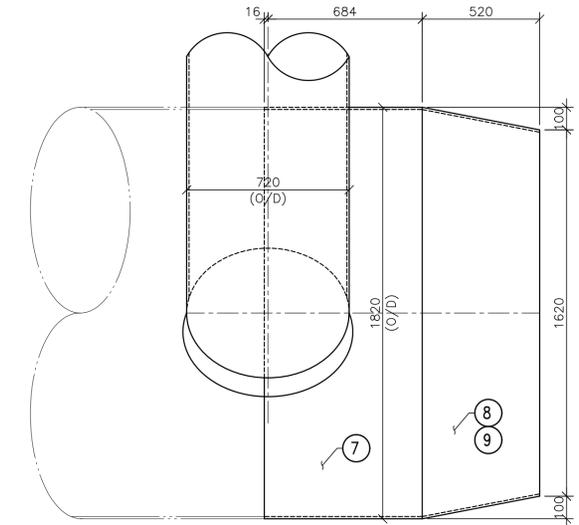
**DETAIL OF ITEM NO.-'5' (16-NOS.)**  
(8-BENDS FOR 1/2 D700 PIPE FOR 16-NOS. QUANTITY)



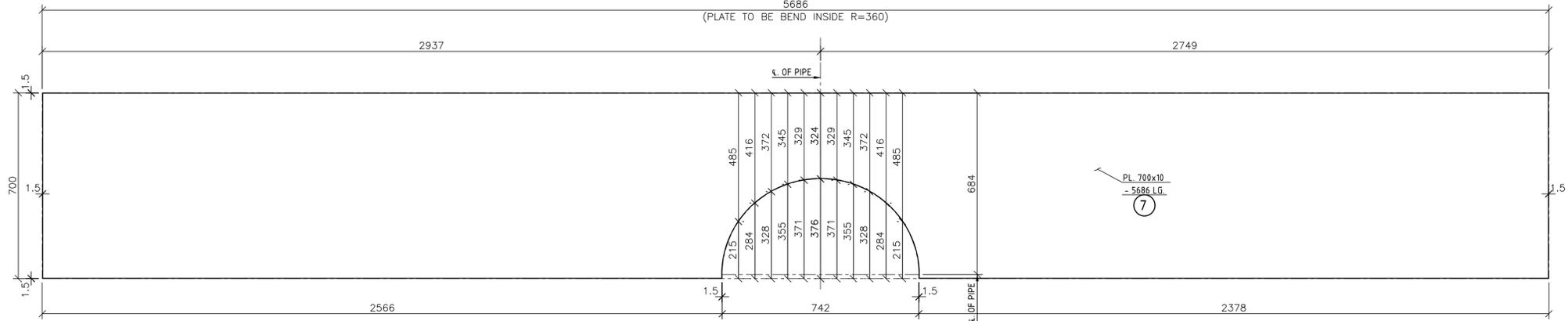
**DETAIL OF ITEM NO.-'6' (16-NOS.)**  
(8-BENDS FOR 1/2 D1300 PIPE FOR 16-NOS. QUANTITY)



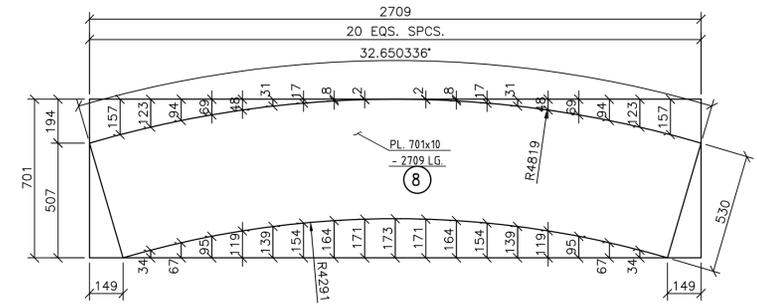
**1-NO. BFG FIRING SYSTEM PIPELINE**  
REQD. AS DRN. MKD. BFGF-4



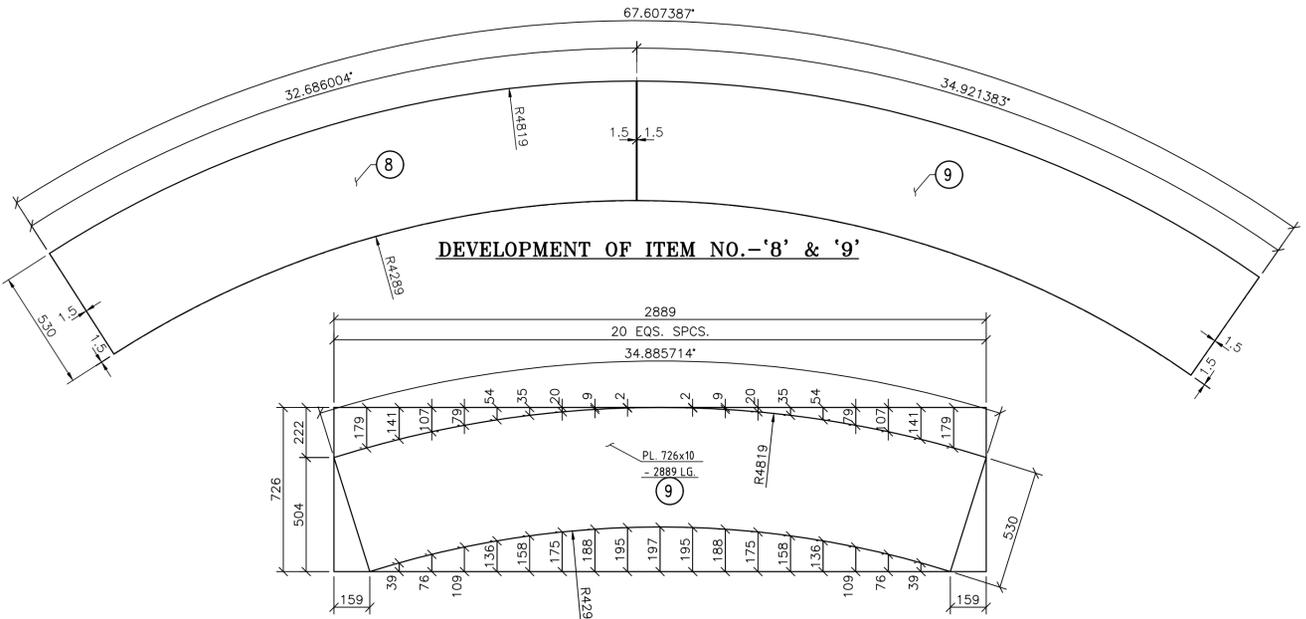
**PLAN 1-1**



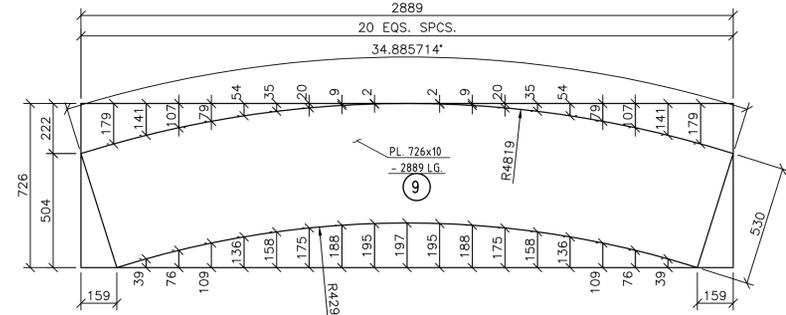
**DEVELOPMENT OF ITEM NO.-'7'**



**DETAIL OF ITEM NO.-'8'**



**DEVELOPMENT OF ITEM NO.-'8' & '9'**



**DETAIL OF ITEM NO.-'9'**

BILL OF MATERIALS									
ERECTION MKD.	ITEM NO.	SECTION	LENGTH IN mm.	NOS. REQD.	UNIT WT. (Kgs.)	TOTAL WT. (Kgs.)	QTY. REQD.	ERE. MKD. WT. (Kgs.)	REMARKS
BFGF-3	5	PL.289x10	2262	1	78.50	51.32			
	6	PL.579x10	2262	1	78.50	102.81			
BFGF-4	7	PL.700x10	5686	1	78.50	312.45	16	2466.05	
	8	PL.701x10	2709	1	78.50	149.07			
	9	PL.726x10	2889	1	78.50	164.65	1	626.16	
						626.16			

GRAND TOTAL 3092.22 KGS.

ABSTRACT			
SL.NO.	SECTION	TOTAL WT.	REMARKS
1	PL.10 THK.	3092.22	IS:2062-(GRADE-A)-2006

- NOTES:-**
- ALL DIMENSIONS AND LEVELS ARE IN MM.
  - ALL PERMANENT HOLES ARE 22# FOR M-20 BOLTS, UNO.
  - ALL PLATES TO BE CUT AFTER FULL SCALE SHOP LAYOUT BEFORE FABRICATION
  - ALL SHOP WELD ARE 6mm. THICK AND SITE WELD ARE 8mm. THICK. UNO.
  - HOLES FOR PERMANENT BOLT SHOWN THUS →
  - ALL PLATE PREPARED BASED ON MEAN DIA RADIUS
  - FOR BILL OF MATERIALS REF. DRG. No. JSW/ETS/BF4/FD/590 (SH. 4 OF 4)
  - FOR MARKING REF. DRG. No. JSW/ETS/BF4/FD/590 (SH. 1 OF 2 & SH. 2 OF 2)

REV.NO	DATE.	DESCRIPTION	DRAWN	DESIGN	VERIFIED

DESIGN	-	<b>TITEL:-</b> <b>DETAIL OF BFG FIRING SYSTEM PIPELINE MKD. BFGF-3 &amp; 4</b>
DATE	-	
DRAWN	-	
DATE	--	
APPD.	-	
DATE	-	
SCALE : 1 : 20		SHEET
DRG.No. DES/01/JSW/CPP/07/002		REV. SIZE
1 OF 1		O A1