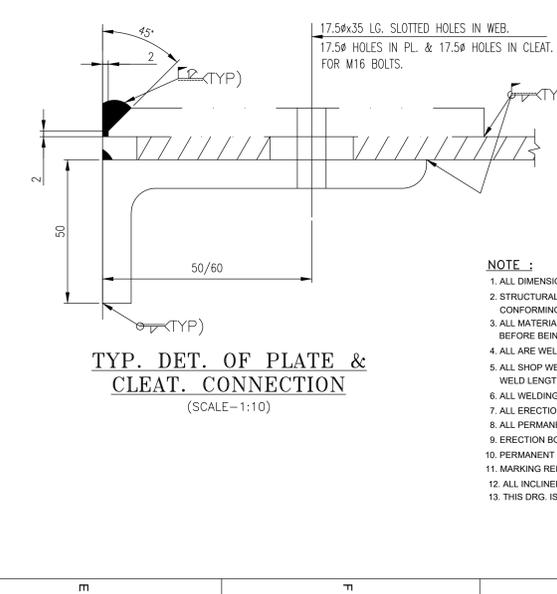
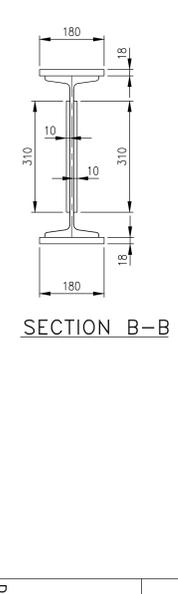
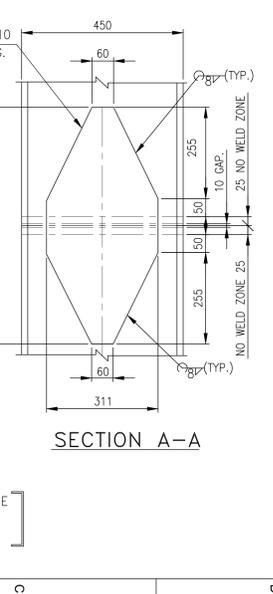
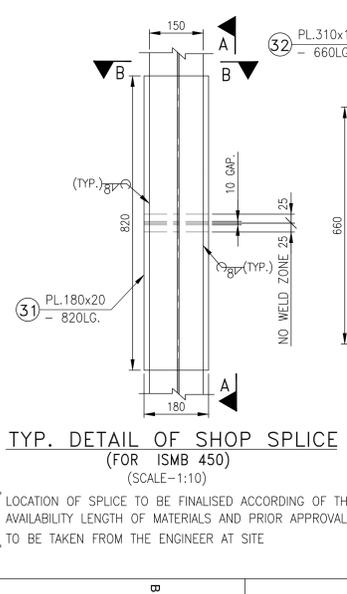


DATE	3	REVISION	
DATE	2	REVISION	
DATE	1	REVISION	
DATE	1	REVISION	

DESIGNED	PROJECT	FABRICATION DETAIL OF COLUMNS
CHECKED	CLIENT	
APPROVED	CONSULTANTS	
DATE	TITLE	
SCALE		
JOB NO.		
DRAWING NO.		
1		



- NOTE :**
1. ALL DIMENSIONS ARE IN mm & LEV. ARE IN M. U.O.S
 2. STRUCTURAL STEEL WORK SHALL BE OF MILD STEEL CONSTRUCTION CONFORMING TO IS 2062.
 3. ALL MATERIALS SHALL BE CLEAN, RUST FREE AND STRAIGHTENED IF NECESSARY, BEFORE BEING WORKED.
 4. ALL ARE WELDED CONSTRUCTION U.O.S.
 5. ALL SHOP WELDS ARE 6 mm THK. & SITE WELD 6mm THK U.N.O. WELD LENGTH 150 MM MINIMUM FOR BRACING U.N.O.
 6. ALL WELDING SYMBOLS ARE AS PER IS: 813.
 7. ALL ERECTION HOLES ARE 17.50 FOR M16 BOLTS U.N.O.
 8. ALL PERMANENT HOLES ARE 21.50 FOR M20 BOLTS U.N.O.
 9. ERECTION BOLT SHOWN THUS ⚡
 10. PERMANENT BOLT SHOWN THUS ⚡
 11. MARKING REF. DRG. NO.BEEL-9267-F-01 FABRICATION OF BAG FILTER STRUCTURAL FOR JSW BPSL
 12. ALL INCLINED MEMBER AND GUSSET PLATE SHALL BE CUT AFTER FULL SCALE LAYOUT AT SHOP.
 13. THIS DRG. IS TO BE READ IN CONJUNCTION WITH BEEL-9267-F-02 (SH-1)